

303010S

Stretch trousers with knee pads and segmented tape

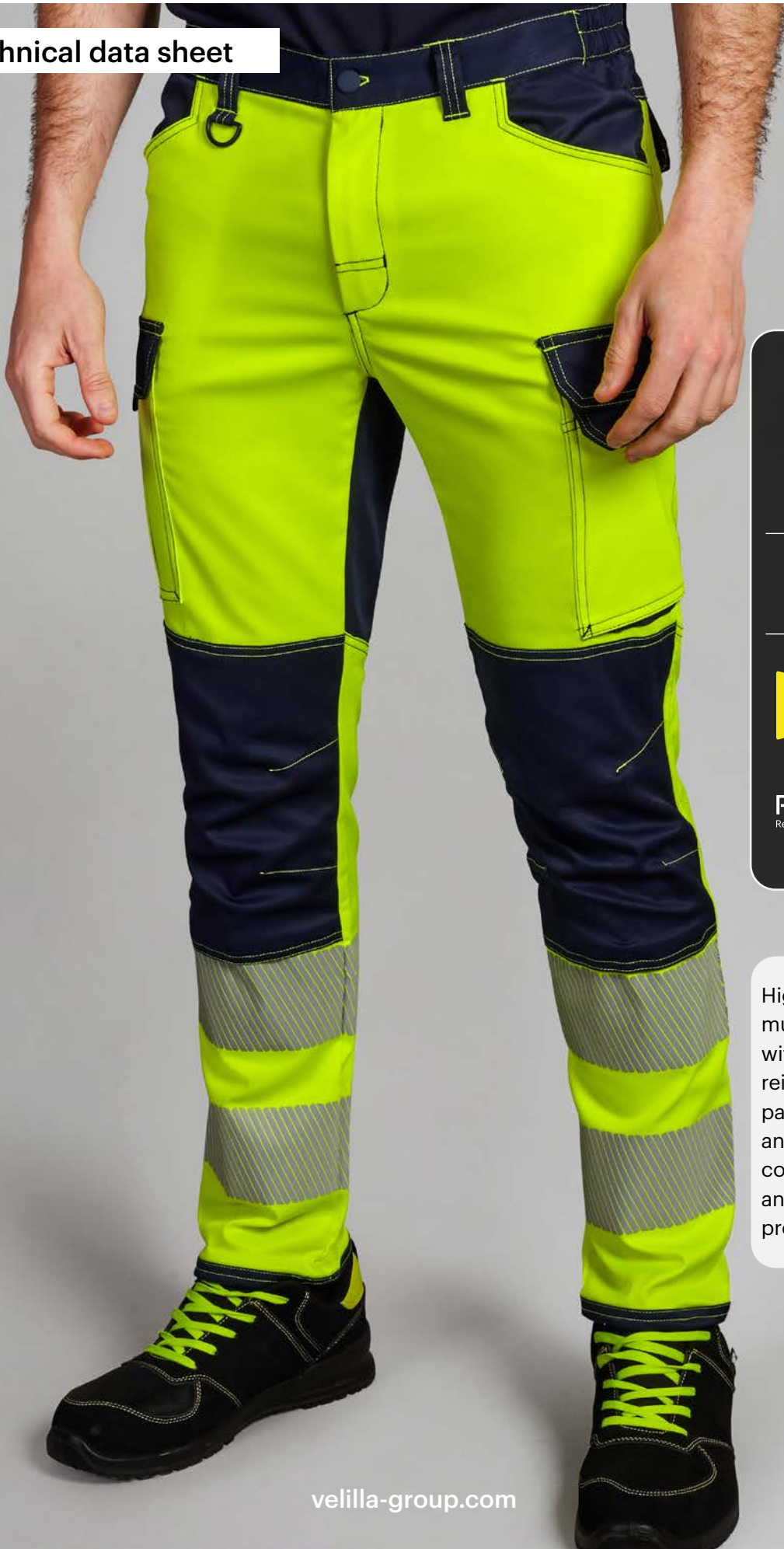
velilla

Product technical data sheet

EN 20471



2



61 20

61 19

S - 3XL

FABRIC

STRETCH®

Smart fabric for comfort

REFLATEX® **RS**
Reflection Level Guaranteed

High-visibility stretch multi-pocket trousers with segmented tape, reinforcements, knee pad compartments, and slim fit – Maximum comfort, functionality, and a modern, professional style.

303010S

Stretch trousers with knee pads and segmented tape



- Front zip and button closure



- Double safety seam closure



- Elastic side waistband



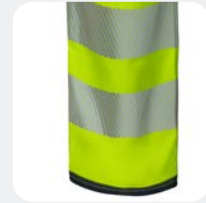
- Knee darts



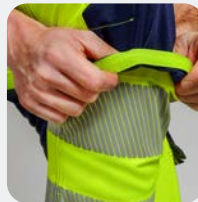
- Back, knees and bottom of trousers fabric reinforcement



- Heat-sealed, segmented, reflective tape on lower legs



- Knee pad compartment with bottom access and velcro fastening



POCKETS

- **Eight pockets:**

2 Front: pockets

4 Side: 1 patch pocket with central gusset, flap, Velcro and puller, 1 tool pocket on the right leg, 1 bellows pocket with flap, Velcro and puller with 2 compartments, 1 additional mobile phone pocket with flap, Velcro and puller on left leg

2 Back: inside back pockets with flap, Velcro and pullers



S · M · L · XL · 2XL · 3XL

Colours



61 20 61 19

19 Neon Orange / 20 Neon Yellow / 61 Navy Blue

Stretch trousers with knee pads and segmented tape

Fabric

Stretch.

77% polyester
20% cotton
3% elastane
250 gsm



This fabric offers an excellent balance between durability, comfort, and elasticity.

- Polyester provides durability, dimensional stability, quick drying, and is essential for maintaining the intensity of fluorescent color, allowing compliance with the EN ISO 20471 high-visibility standard.
- Cotton improves breathability and adds softness against the skin.
- Elastane adds flexibility, promoting freedom of movement and ergonomic fit.

Tapes developed by Velilla Group



This segmented and heat-sealed reflective tape offers optimal visibility in low-light conditions. Its heat-sealed application ensures perfect integration with the garment, without seams, resulting in a more pleasant and comfortable surface to the touch.

Additionally, it is certified to withstand 50 washes at 60°C, maintaining its reflective properties and original appearance even after prolonged use.

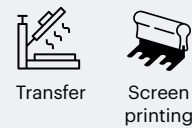


Washing instructions



Max temp. 40°C
Do not bleach
Iron max. 110°C
Do not tumble dry
Do not use the dryer
25 washing cycles

Recommended printing techniques



RET Values



RET 3,82

RET: measures the breathability of the fabric; the lower the RET value, the higher the garment's breathability.

Pilling Values



4

Pilling: measures the fabric's resistance to abrasion on a scale from 1 to 5. The higher the value, the greater the resistance.

●●● Excellent

●●● Very good

●●○ Good

●●○ Average

●○○ Low

○○○ Very low

Certifications

Garment certifications

EN 20471



2

Intermediate visibility level. Suitable for work in moderately hazardous environments, where there is low light or bad weather and traffic does not exceed 60 km/h.

ISO
13688

Quality standard regarding ergonomics, safety, size designation, aging, compatibility, and marking of protective clothing (P.P.E.)

Velilla Group certifications



Management system that allows the company to control its environmental aspects.



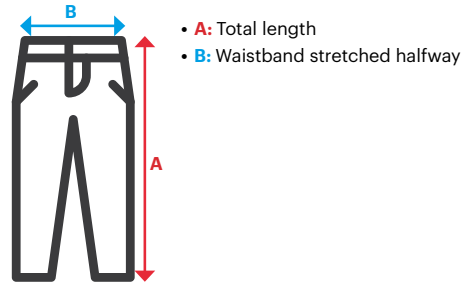
Certified by AENOR ISO 14001
GA-2023/0227

Stretch trousers with knee pads and segmented tape

Sizes

S / M / L / XL / 2XL / 3XL

Sizes	Total length	Waistband stretched halfway
S	107,3	41
M	108,3	45
L	109,2	49
XL	110,3	53
2XL	111,3	57
3XL	112,3	61



Dimensions in cm

Logistics

SIZE	WEIGHT (g)	BOX HEIGHT (mm)	BOX WIDTH (mm)	BOX LENGTH (mm)	BOX VOLUME (cm ³)	TOTAL BOX WEIGHT (g)	UNITS PER BOX	CUSTOMS CODE	COUNTRY OF ORIGIN
S	692	250	400	580	58	18.300	25	6203431100	China
M	737	250	400	580	58	19.425	25	6203431100	China
L	754	250	400	580	58	19.850	25	6203431100	China
XL	762	250	400	580	58	20.050	25	6203431100	China
2XL	816	250	400	580	58	21.400	25	6203431100	China
3XL	849	250	400	580	58	22.225	25	6203431100	China

Approximate data



Click or scan the QR code to view this product on our website.

Other complementary products



305523
Short sleeve two-tone cotton polo shirt with segmented tape



305618
Long sleeve cotton T-shirt with segmented tape



305703
Two-tone half-zip sweatshirt with segmented tape

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